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D350-561-141

Job Sheet 195440



Part No: D350-561-141

Job Qty: 2 pcs

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 6/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs	Workcenter/Supplier	Sign-off
105	Packaging 1 - Pick Kit	2 pcs	6/17/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
110	QC 4	2 pcs	6/17/19		0.00 0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	

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Container No: S185190

Part: D350-561-141

Job No: 195440

Serial No/Batch: S185190

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 3, FA4, STC SH856NE

				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
120	Packaging 3-1 - Stock - B4B	2 pcs	6/17/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
125	DC - 1 - B4B	2 pcs	6/17/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	QC 21 - FG	2 pcs	6/17/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 105 - Pick Kit Descriptions: 110 - QC4- 100% Inspect kits for completeness 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011 125 - Document Control - Photocopy bluefile and create labels per PPP D350-561-141 CHG003 130 - QC21- Final Inspection - Work Order Release					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	18 1/2 Ea (6 ea)	105-Packaging 1 - Pick Kit	5149158
AN3-6A	Bolt	3 2 Ea (1 ea)	105-Packaging 1 - Pick Kit	5149149
AN4-10A	Bolt	3 2 Ea (1 ea)	105-Packaging 1 - Pick Kit	5162658
AN4-5A	Bolt	9 6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5158085
D2011-101	Mirror 6"	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5142085
D2012-105	Arm (31.06)	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5175985
D2012-107	Clevis	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5155930
D2012-111	Bracket	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5114674
D2012-115	Bracket, Clevis	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5151345
D2022-101	Spacer	6 4 pcs (2 ea)	105-Packaging 1 - Pick Kit	5163199
D3629-1	Bracket	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5148971
D3635-1	Gasket	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5149366
D3646-1	Arm	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5175983
D3646-3	Arm	3 2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5150479
D4070-041	Clamp	6 4 pcs (2 ea)	105-Packaging 1 - Pick Kit	5148994
MS21042L3	Nut	12 8 Ea (4 ea)	105-Packaging 1 - Pick Kit	5160712
MS21042L4	Nut	12 8 Ea (4 ea)	105-Packaging 1 - Pick Kit	5158232
NAS1149D0363J	Washer	24 16 Ea (8 ea)	105-Packaging 1 - Pick Kit	5162889
NAS1149D0463J	Washer	24 16 Ea (8 ea)	105-Packaging 1 - Pick Kit	5158585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-5A	12	224	0
	AN3-6A	2	295	0
	AN4-10A	2	169	0
	AN4-5A	6	175	0
	D2011-101	2	16	0
	D2012-105	2	9	0
	D2012-107	2	25	0
	D2012-111	2	6	0
	D2012-115	2	10	0
	D2022-101	4	57	0
	D3629-1	2	12	0
	D3635-1	2	7	0
	D3646-1	2	8	0
	D3646-3	2	6	0
	D4070-041	4	17	0
	MS21042L3	8	2,400	0
	MS21042L4	8	2,352	0
	NAS1149D0363J	16	1,582	0
	NAS1149D0463J	16	3,551	0

Part Specifications

Specifications could not be found.

Plex 5/22/19 2:35 PM Dart.Renwick.Jennifer

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR